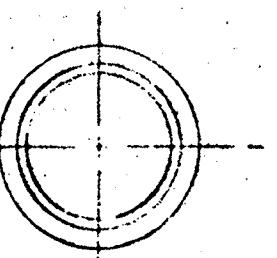
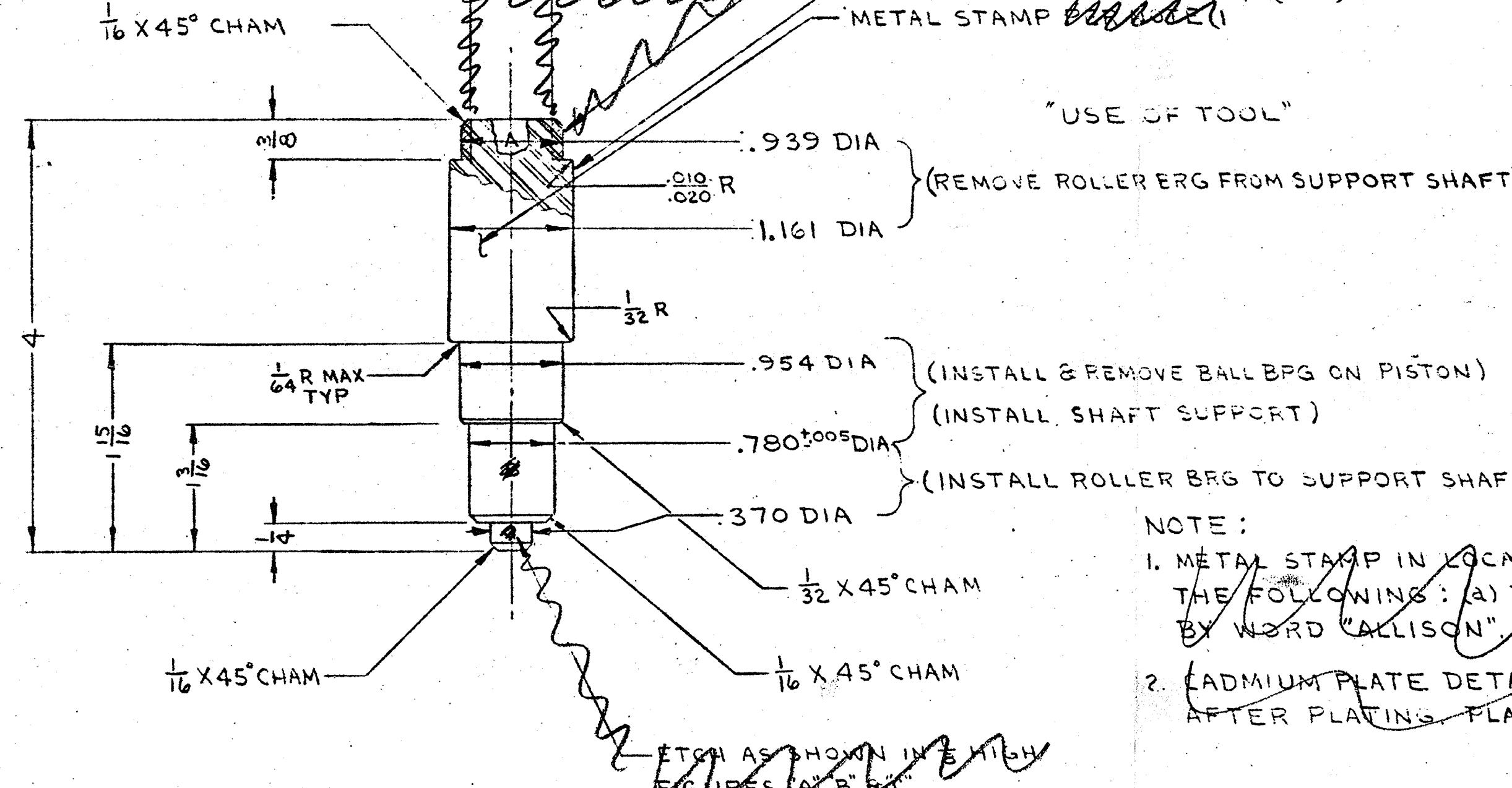


6796947

REVISIONS			
LTR	DESCRIPTION	DATE	APPROVAL



(1) BEDD-MATL SAE 72 (BRASS)

(1) I REQ'D - MATL SAE 4340  
~~SAE 4340~~TOOL NO ONLY (TBA)  
~~ALLISON~~

FILE COPY

SAE 72 SLEEVE			
-1	1	SAE 4340 BODY	1
DET NO	SHT NO	MATL	DESCRIPTION
			NO RECD
			6796947
			SHT 10F1

NOTE:

1. METAL STAMP IN LOCATION SHOWN WITH  $\frac{1}{8}$  -  $\frac{3}{16}$  HIGH FIGURES THE FOLLOWING: (a) TOOL NO. & LAST CHANGE LETTER PRECEDED BY WORD "ALLISON". (b) VENDOR'S NAME OR TRADEMARK
2. CADMIUM PLATE DETAIL -1 PER AMS 2400. DIM. MUST BE MET AFTER PLATING. PLATE DET. PRIOR TO ASSY.

AMS 2400
NUMBER
SPEC SUMMARY (REV.)

USED ON ENGINE MODELS  
T63-A-5, YT63-AS, 3, 1

## SPECIAL INSPECTION AND TEST REQUIREMENTS

WHICH PART OR ASSEMBLY REQUIRES NON-SYNTHETIC AND/OR POLYMER-BASED PENSANT AND INK COMBINATION THERE MUST BE GOVERNMENT CERTIFIED OPERATOR AND INSPECTOR FOR WHICH PART OR ASSEMBLY. ALL INSPECTORS ARE TO BE APPROVED BY ALLISON, OPERATORS AND THE PUMP SET MUST BE APPROVED BY THE GOVERNMENT. INSPECTION FACILITIES MAY HAVE GOVERNMENT SOURCE INSPECTION ALLEGED HAVE GOVERNMENT APPROVAL OR CERT. IN AT LEAST ONE PRODUCTION AND PLATING EQUIPMENT WHERE APPLICABLE.

ALL PARTS, OTHER THAN EXPERIMENTAL, MANUFACTURED OR PROCURED TO THIS DRAWING INCLUDING REPLACEMENT SHAPES, ARE SUBJECT TO QUALITY CONTROL PER SPECIFICATION MIL-2513 AND USAF SPEC NOTICES THEREETO, AND TO TESTING PER SPECIFICATIONS AND BULLETINS GOVERNING THE QUALIFICATION, APPROVAL AND RELIABILITY OF ALLISON PRODUCTS. AND PROCESSES MUST INCLUDE PARTICIPATION BY ALLISON ENGINEERING AND QUALITY CONTROL REPRESENTATIVES UNLESS OTHERWISE AUTHORIZED BY ALLISON.

UNLESS OTHERWISE SPECIFIED SHARP EDGES		APPROVALS	DATE
TOL. ON THREE PLACE DECIMALS ± .010	DRWNS	SEARCH	6-26-62
TOL. ON THREE PLACE DECIMALS ± .010	CHECKED	WAG	7-2-62
POLY-PLACE DEC VAL DIMENSIONS WITHOUT TOLERANCES ARE BASIC	CHF. DR.	BMT	7-2-62
	MATERIAL	METALLURGY	

## SEE DET

## HEAT TREAT

## SEE DET

## FIELD OR BRAZE

## REVIEW APPROVAL

## SURFACE TREATMENT

## INSPECTION

ALLISON DIVISION  
GENERAL MOTORS CORPORATION  
INDIANAPOLIS, INDIANA

TITLE DRIFT-INSTALLATION AND  
REMOVAL, ACCESSORY GEAR BOX  
TORQUEMETER, BEARINGS

CODE	SIZE	ORG. NO.
738-12	C	6796947
SCALE FULL		